

Thermochemical Reactivity of Metal Carbonates

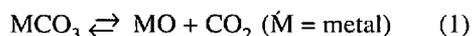
Armin Reller*, Rebecca Emmenegger, Celestino Padeste, and Hans-Rudolf Oswald

Abstract. The thermochemical reactivity of alkaline earth metal and transition-metal carbonates is discussed. Emphasis is given to the dependence of degradation mechanisms and the concomitant formation of solid and volatile products on temperature range, gas atmosphere, and type of energy impact. The experimental findings comprise informative aspects, how immobilized inorganic carbon, *i.e.* as metal carbonate, can be converted by heterogeneous solid-state decompositions and/or *in situ* catalysis into inorganic solid products and into volatile organic carbon compounds.

1. Introduction

Metal carbonate chemistry – is there any interest in a topic as old as solid-state chemistry is reported of? What could be the incentives of re-investigating reactions – such as the thermal decomposition of limestone – which represent well defined processes in the technological arsenal of any moderately developed civilization [1][2]?

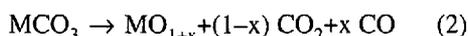
Metal carbonates, in particular the pure and mixed alkaline earth metal phases calcite, (CaCO_3), magnesite, (MgCO_3), and dolomite, ($\text{MgCa}(\text{CO}_3)_2$), are important minerals in the earth's mantle. With respect to the historical development of the earth, they were formed as sediments by the reaction of atmospheric CO_2 with dissolved alkaline earth metal cations. It is remarkable that in these carbonates by far more carbon is stored than in all known fossile carbon stocks [3–5]. Carbonates, however, have mainly been used as sources for limestone and its secondary calcination products by the following thermal degradation process:



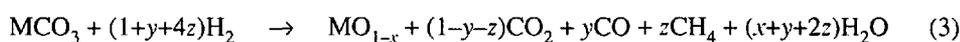
In particular, the cement industry makes use of large and concentrated calcia sources. Consequently, a comprehensive knowledge on calcination processes has been developed based firstly on experience, than on research as well as on technological optimization in production plants. As Eqn. 1 denotes, the

calcination process, *i.e.* the decarbonization is an equilibrium process. Consequently, during the thermally induced degradation of alkaline earth carbonates the actual gas atmosphere is decisive with respect to the mechanism and kinetics. As it will be described this effect is pronounced, if the processes are carried out in reducing atmosphere, *i.e.* in diluted or pure hydrogen.

Whereas the decarbonization products of the alkaline earth metal carbonates are the corresponding alkaline earth metal oxides and CO_2 or CO the gaseous products, the possible decomposition pathways of transition metal carbonates are much more complex: during the decarbonization redox processes may take place according to Eqn. 2:



This means that the redox behaviour of transition metals allows in principle – by means of thermodynamic arguments – the reduction of CO_2 . These redox processes can obviously be governed by the actual volatile species as well as by the actual atmosphere, in particular in reducing atmosphere as *e.g.* in molecular hydrogen. Consequently, the solid products can be metal oxides, mixtures of metal oxides adopting different oxidation states of the transition metal, or elemental transition metals according to Eqn. 3.



Whether or not the solid products formed act as *in situ* generated catalysts can be derived from the composition of the gaseous products. Therefore, the simultaneous determination of these volatiles affords an appropriate experimental set-up, *i.e.* for the described measurements a combined thermogravimetry/mass spectrometry unit [6]. The course of the decomposition of metal

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carbonates, which conventionally is initiated by the impact of thermal vibration, *i.e.* by IR radiation, might be affected by irradiation of more energetic light, *i.e.* by *e.g.* VIS or UV radiation. Such type of effects would be of particular interest for carbonates, which can be transformed into active catalysts. For this matter, an experimental set-up has been recently constructed. It consists of a thermogravimetry unit coupled to a 1-kW UV/VIS radiation source [7].

2. Structural Aspects

Alkaline earth metal carbonates as well as transition metal carbonates adopt in general relatively simple structural frameworks made up of the metal cations coordinated to O-atoms of the planar carbonate ions [8].

The most prominent alkaline earth carbonate CaCO_3 occurs in three structurally different modifications, *i.e.* the minerals calcite and aragonite, and the especially in biological systems relevant vaterite. Calcite is the thermodynamically stable form at ambient pressures and temperatures. Ca^{2+} ions are coordinated as a trigonal antiprism by six O-atoms of six carbonate ions. The high symmetry of this building unit is reflected in the hexagonal symmetry of calcite crystals.

Aragonite is a high-pressure form of calcium carbonate: the coordination is changed from 6 to 9 (3 carbonate ions coordinate mono- and 3 bidentately). The higher coordination number lets the density rise from 2.71 g/cm^3 (calcite) to 2.93 g/cm^3 . Aragonite transforms into calcite at a temperature of $\sim 450^\circ$ at ambient pressure.

In vaterite, the Ca^{2+} cation adopts an eight-fold coordination polyhedron [9]. Be-

cause of its low density (2.65 g/cm^3), this modification is metastable under geological circumstances [10], but it represents an essential phase for biomineralization processes [11–13]. As a synthetic phase, it is often formed in precipitations of CaCO_3 together with calcite (especially at low temperatures) or aragonite (high temperatures).

Magnesite (MgCO_3) and dolomite

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(CaMg(CO₃)₂) crystallize as calcite-type minerals (dolomite with a larger unit cell according to the Ca-Mg distribution), whereas in (SrCO₃) and (BaCO₃) the large ionic radii of Sr²⁺ and Ba²⁺ induce the aragonite-type with 9-fold coordination of the cations [8].

Most of the pure transition metal carbonates (MCO₃; M = Fe, Co, Mn, Ni, Zn) adopt the calcite structure according to their relatively small ionic radii. The pronounced differences with respect to the individual thermochemical reactivities of these carbonates must be ascribed to the influence of the metal cation and not to any structural features. In summary, metal carbonates represent a class of materials, where the thermochemical reactivity strongly depends on the specific type of metal cation present. In turn, the knowledge of the metal-specific reactivities should allow to control decarbonization processes more accurately and to produce solid materials with characteristic and desired properties, be it in terms of characteristic compositional features, be it in terms of characteristic morphological properties.

3. Thermochemical Reactivity of Alkaline Earth Metal Carbonates

The thermal decomposition of alkaline earth metal carbonates is subject of many publications. Nevertheless, it is difficult to get an overview and to compare the results because the experimental conditions can be very different. In turn, this means that the selected experimental conditions play a decisive role on the kinetic and mechanistic course of such processes. Thus, the enormous range of *e.g.* published values for activation energies of the thermal decomposition of calcite is not at all surprising. It rather reflects a situation where due to ill-defined experimental parameters or non-suitable approaches for the evaluation of activation energies or any other kinetic data hinders reliable comparative studies [14].

In the experiments presented in this work, we always used similar small amounts of the substances (~15 mg), identical heating rates (10 K/min), crucibles *etc.* The flow of N₂ or H₂ was set at 30 ml/min.

Fig. 1a and b show the thermal decomposition of the alkaline earth carbonates in N₂ and H₂. In both cases, the decomposition temperature rises with the atomic mass of the earth-alkaline cation. No decomposition of BaCO₃ was observed in N₂ below 1200 K. In H₂, the decomposition temperatures were considerably lower. The differences between reductive and non-reductive decomposition correspond again with the mass of the cations. In additional combined thermogravimetric/mass spectrometric experiments it could be shown that the reduction of evolved CO₂ with H₂ according to the water-gas-

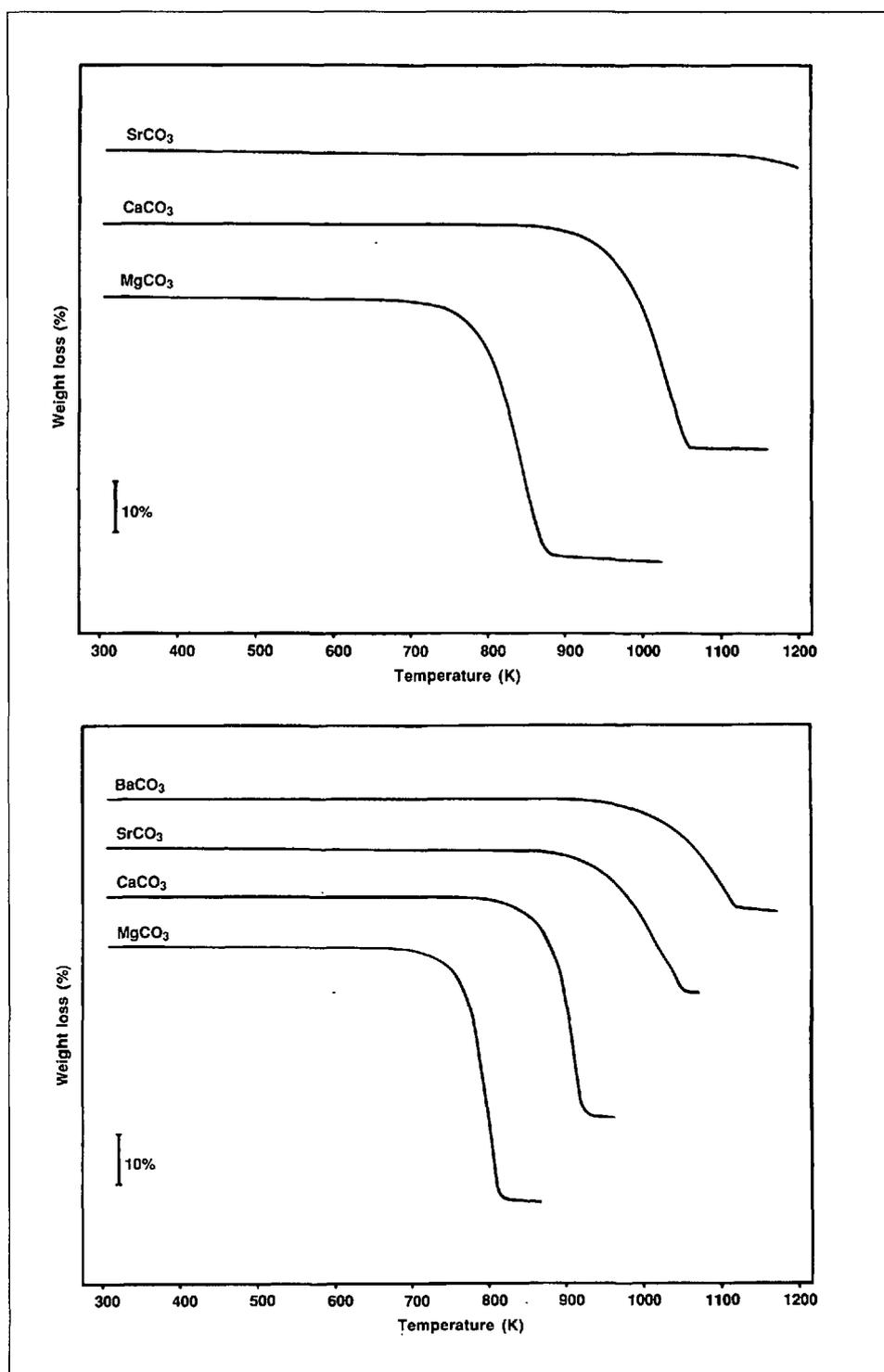
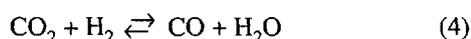
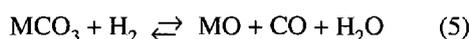


Fig. 1. Thermogravimetric measurement of the decomposition of alkaline earth metal carbonates in N₂ (a) and in H₂ (b). For all measurements, the following experimental conditions were selected: sample weights: ~15 mg; gas flow: 30 ml/min; heating rate: 10 K/min.

shift reaction is reasonable for the different behaviour of the carbonates in N₂ and H₂: *ca.* 1/4 of the CO₂ evolved from MgCO₃ and >50% from CaCO₃ is reduced to CO:



We must assume that the amounts of CO formed from SrCO₃ and BaCO₃ in H₂ must be even higher, since the equilibrium of the water-gas-shift reaction is shifted towards the products CO and H₂O at higher temperatures.

An indication on different reaction mechanisms in N₂ and H₂ was found by

morphological investigations on decomposed synthetic CaCO₃ single crystals (Fig. 2). Decomposition in N₂ causes a much greater destruction of the crystals than the decomposition in H₂. It must be assumed that a diffusion of H₂ into the carbonate and reverse diffusion of CO and H₂O proceed easier than a simple diffusion of CO₂ from the CaCO₃.

The different morphology of the two products gives an idea of the importance of the reaction conditions on the properties and reactivity of compositionally 'identical' products. This fact was also confirmed by comparative studies of the recarbonatiza-

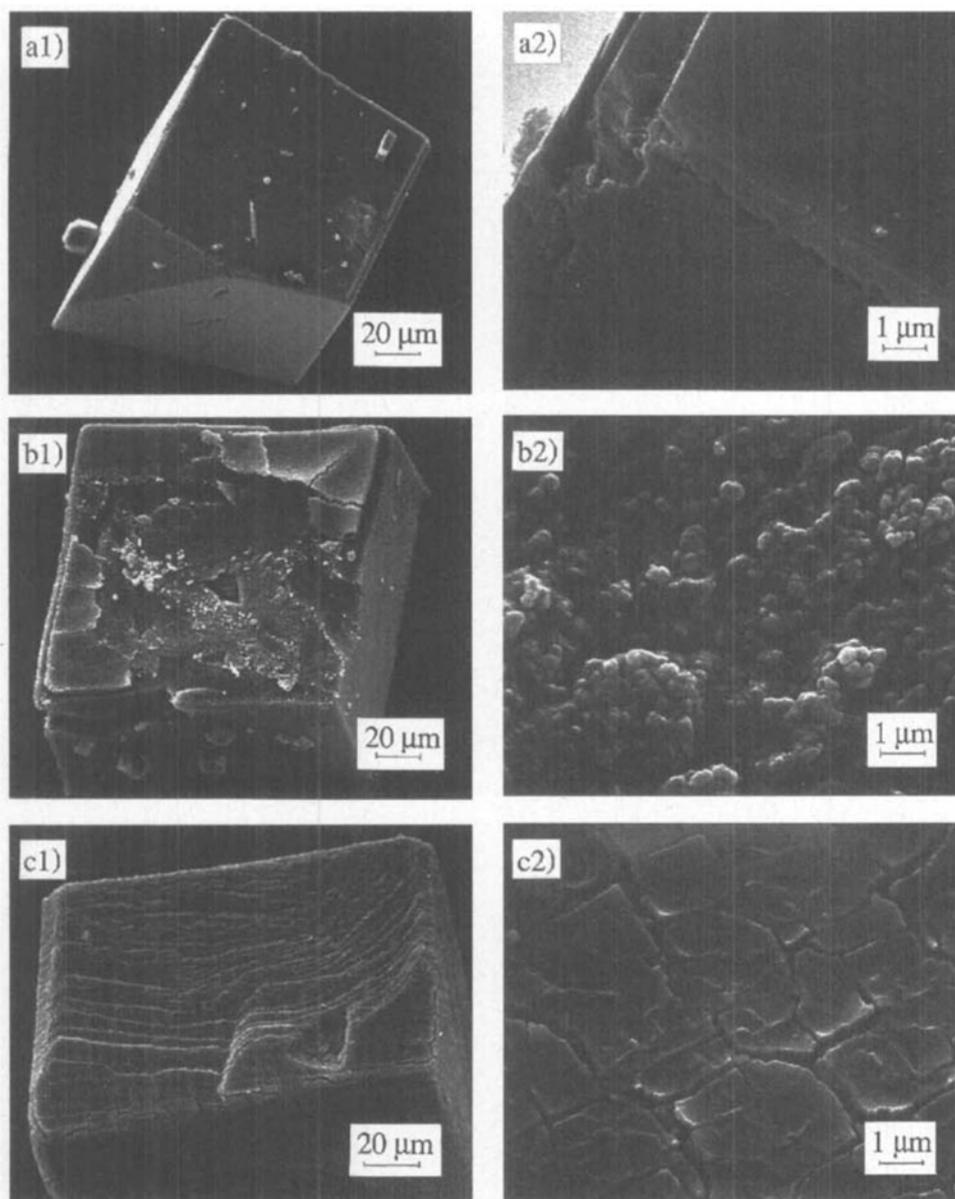
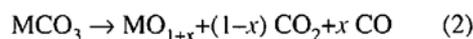


Fig. 2. Scanning electron micrographs of the morphological features (shape and surface) of synthetic CaCO_3 (Fig. a1 and a2) and of its decomposition products (CaO) obtained in N_2 (Fig. b1 and b2) and in H_2 (Fig. c1 and c2)

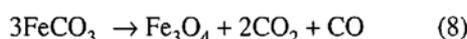
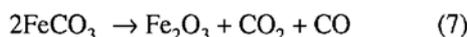
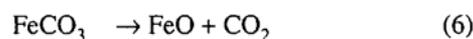
tion process $\text{CaO} + \text{CO}_2 \rightarrow \text{CaCO}_3$ using CaO produced from CaCO_3 in high vacuum and in N_2 at normal pressure: the recarbonatization of the high vacuum product proceeded much faster and yielded a highly reactive amorphous CaCO_3 [15].

4. Thermochemical Reactivity of Transition-Metal Carbonates

In contrast to pure alkaline earth metal carbonates, transition-metal carbonates are known to undergo redox processes during the thermally induced degradation. In principle, the following general reaction describes this type of thermally induced conversion:



As an example the possible products of the decomposition of FeCO_3 under inert gas atmosphere are presented:



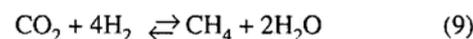
Depending on the redox properties of the selected transition-metal cation in the parent material, more or less complicated mechanisms for the thermal degradation can be expected. By performing the degradation processes in reducing atmospheres, e.g. in molecular hydrogen, the volatile products formed include not only the mentioned CO_2 and CO , but also CH_4 and even more complex carbon species (see e.g. [16][17]). The formation of such type of products can be explained by the *in situ* formation of catalytically active transition-metal species during the decomposition. It is also obvious that the described formal transformations will be decisively influenced by the partial pressures of reducing, inert or oxidizing gases constituting the actual atmosphere, under which thermal degradation is induced. The formation of the solid products strongly depends on the selected experimental conditions, under which the initial carbonates are de-

composed. In turn, the compositional and morphological features of the solid products, be it transition-metal oxides, be it elemental-transition-metals, can be decisively influenced. This fact proves to be of great importance, when the solid product represents a potential catalyst.

5. Thermochemical Reactivity of Mixed Transition Metal/Alkaline Earth Metal Carbonates

The admixing of transition metals to alkaline earth carbonates gives a new aspect on possible reactions in H_2 : since many transition metals act as reduction catalysts, CO_2 evolved from a carbonate can be reduced to C_xH_y or $\text{C}_x\text{H}_y\text{O}_z$ compounds. In our experiments [16][17], co-precipitated transition metal/calcium carbonates were decomposed in pure hydrogen ($p = 1 \text{ atm}$). Coprecipitated Ni, Ru, and Rh effected a reduction of the CO_2 to CH_4 and a lowering of the CaCO_3 decomposition temperature of ca. 200 K. With less active transition metals a mixture of CO , CO_2 , and CH_4 can be produced, while the CaCO_3 decomposition temperature is slightly higher.

Thermodynamic calculations give evidence that the equilibrium of the methanation reaction which is extremely at the side



of the products at low temperatures, is responsible for the low decomposition temperatures of CH_4 producing systems. The formation of $\text{C}_x\text{H}_y\text{O}_z$ from CaCO_3 and H_2 is not possible at $p = 1 \text{ atm}$.

The combination of a reactive atmosphere and an 'internal' catalyst (coprecipitated transition metal) leads to different gaseous products. But also the properties (e.g. particle size) of the solid products must be expected to depend strongly on these parameters. Thus, the combination of catalytically active transition metal species with an alkaline earth metal carbonate, which undergoes reversible decarbonization/recarbonization cycles, leads to a composite system, with which CO_2 can be trapped and subsequently transformed into useful carbon species. This has been demonstrated by the Ni-Ca-carbonate system, where the decomposition in H_2 produces >95% CH_4 as volatile carbon species [18]. As shown by high-resolution electron microscopy and surface-area measurements, the activity of this system can be explained by the high dispersion of the catalyst on the CaCO_3 matrix. In turn, the Ni/ CaCO_3 system acts as good catalyst for the production of CH_4 from CO_2/H_2 gas mixtures at relatively low temperatures and ambient pressure [16].

In contrast to the decomposition of pure transition-metal carbonates, the combination of transition-metal carbonates with alkaline earth carbonates can enhance the catalytic potential of the *in situ* formed active

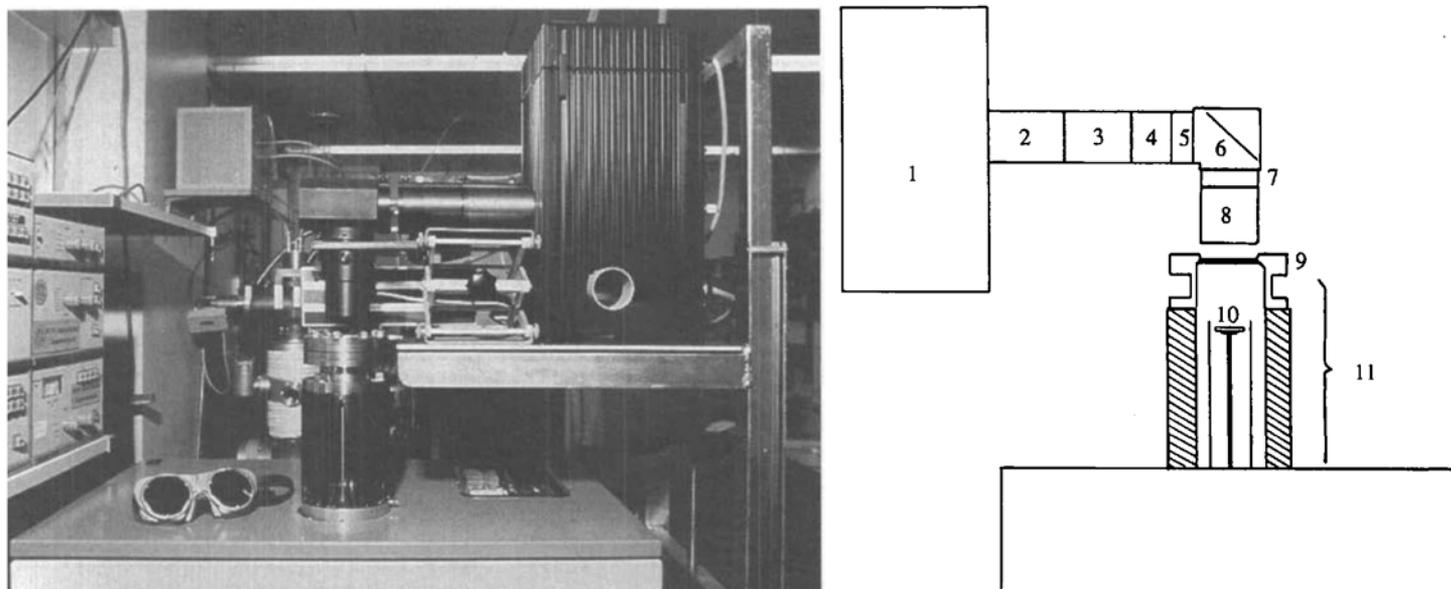


Fig. 3. Photography and scheme of the thermoanalyzer/light source combination as used for the described heterogeneous solid-state processes. Legend to the scheme: 1: Xe lamp (1 kW) with spherical reflector; 2: condenser containing two quartz lenses ($f = 50$ mm); 3: liquid filter; 4: filter holder; 5: shutter with electronic time controller; 6: mirror for 90° deflection of the beam ($\varnothing = 50$ mm); 7: iris diaphragm (minimum aperture: 2 mm, maximum aperture: 50 mm); 8: condenser containing one quartz lens ($f = 50$ mm); 9: removable furnace lid with sapphire window ($\varnothing = 50$ mm); 10: silica disk sample support; 11: thermoanalyzer Mettler 2000C.

transition-metal species, if an appropriate dispersion or active surface area is obtained during the degradation.

6. Influences of the Type of Energy on Decomposition Mechanisms

Up to now, the thermochemical reactivity of pure and mixed metal carbonates has been discussed with respect to the dependence on compositional features of the parent materials and with respect to the influence of the actual gas atmosphere on the reaction mechanisms as well as on the formation of the products. IR radiation was used as energy source. To check whether the mechanistic course of the degradation depends on the wavelength of the radiation source, *i.e.* of the type of energy impact, a dedicated experimental set-up has been constructed. It is made up of a conventional Mettler TA 2000C thermoanalyzer and a UV/VIS light source as shown in Fig. 3 [7][19]. This combined equipment allows to measure weight losses and enthalpy changes of parent samples in dependence of pressure (10^{-5} – 10^3 mbar), gas atmosphere, and type of energy impact, *i.e.* of IR, VIS and/or UV radiation. Since transition-metal carbonates are partly coloured but also absorb UV radiation in the range of 250 nm corresponding to an energy level of ~ 5 eV, they are thought to represent feasible systems for the identification of possible alterations of the mechanism of their decomposition caused by the radiation of different wavelengths. As the experiments show, however, the thermoanalytically registered course of the degradation processes does not give unequivocal proves for such effects. As most decisive problem the changing absorption behaviour of the reacting sample has to be mentioned. Moreover, the interaction between sample and radiation is limited to the surface region only.

If the reaction mechanism of the decomposition of metal carbonates or of heterogeneous solid-state reactions in general depends on the type of energy impact, *i.e.* on the wave-length of the radiation used, the products formed could exhibit characteristic features. Consequently, detailed and comparative characterizations of the decomposition products are needed. Fig. 4 shows a high-resolution electron micrograph and the corresponding electron-diffraction pattern of FeO_x microcrystals obtained from the decomposition of siderite, FeCO_3 , under vacuum conditions and UV radiation (final temperature: 600°). The determination of specifically different features by comparison with compositionally analogous prod-

ucts obtained under mere IR radiation proves again to be very difficult.

As possibility to obtain unambiguous informations on the problems in question, these results can be correlated with *in situ* measurements of the corresponding changes of the electronic states by electron spectroscopy (XPS). These investigations are in progress.

7. Conclusions

The thermochemical reactivity of metal carbonates proves to be surprisingly manifold with respect to different mechanistic courses of their degradation and – as a con-



Fig. 4. High-resolution electron-micrograph and electron-diffraction pattern of FeO_x obtained by the decomposition of FeCO_3 under vacuum conditions ($\sim 8 \cdot 10^{-5}$ mbar) and UV-radiation at a final temperature of 600° .

sequence – with respect to the spectrum of the so-formed solid and volatile products. As it has been shown, there is a clearcut difference between the reactive behaviour of alkaline earth metal and transition-metal carbonates: the decomposition of the former always leads to the corresponding metal oxide MO , which in turn can be reversibly transformed into the carbonate. The degradation of the latter leads to transition metal oxides MO_x with varying oxygen stoichiometry and/or to elemental transition metals. The observation of different volatile carbon species gives evidence for the *in situ* formation of catalytically active transition-metal compounds. This means also, that in reducing atmospheres these transition-metal species are in many cases active catalysts for the conversion of the volatile products CO_2 and CO into reduced and, therefore, interesting carbon compounds, mainly CH_4 . The combination of alkaline earth metal carbonates with transition-metal carbonates allows not only to lower the decomposition temperatures drastically, but also to produce finely dispersed, catalytically active transition-metal compounds on a selected support material. As example a combination of any transition-metal compound with simultaneously formed appropriate supports such as the well-established support materials MgO or ZnO can be thought of. The knowledge of the influences of experimental parameters such as temperature program, inert or reactive gas atmosphere, or even the type of energy impact onto kinetics and mechanism

of the degradation of the initial carbonates allows the optimization of the solid products. Depending on the experimental conditions, *in situ* formation of catalysts can take place. Simultaneously, the evolved volatile species can be catalytically transformed during the degradation process of the initial carbonate. Therefore, the palette of volatile carbon compounds gives a hint for the catalytic potential of the system under investigation. The study of the reactivity of metal carbonates obviously leads into a multidisciplinary field, comprising aspects of heterogeneous solid-state chemistry, heterogeneous catalysis, thermochemistry, photochemistry, an 'interface' between inorganic and organic chemistry, and – last but not least – some more details on the most interesting reactive behaviour of CO_2 . These studies are also related to the research topic of chemical solar energy conversion, *i.e.* to convert radiation energy into useful chemical forms (see *e.g.* [20][21]). The results of these investigations elucidate the need of multidisciplinary approaches and concepts for the description and understanding of the initially underestimated complexity of the reactivity of metal carbonates.

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Self-replicating Reverse Micelles

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Abstract. Conditions are described, under which the hydrolysis of octyl octanoate (O-OA) takes place at the interface of reverse micelles formed by sodium octanoate (OA) in isooctane. Since the micelle-mediated hydrolysis affords fresh OA, which spontaneously assemble into new micelles, the reaction can be seen as a self-replicating process. The kinetics and the spectroscopy of this self-replication process are presented.

Introduction

Reverse micelles can be seen as small droplets of H_2O (with a radius in the range of 10–100 Å) which are stabilized in organic solvents by a layer of surfactant. Reverse

micelles are usually monodisperse, and their physical properties depend primarily on the molar ratio of H_2O to surfactant, usually defined as w_0 ($w_0 = [H_2O]/[surfactant]$): *e.g.*, the radius of the H_2O pool depends almost linearly on w_0 [1–3]. To an organic chemist,

reverse micelles are also of interest as micro-reactors: a series of H_2O -soluble compounds can be solubilized in the H_2O pool of the micelles, thus permitting reactions between hydrophilic compounds essentially in a bulk aprotic solvent [4][5].

Quite recently, a new type of a chemical reaction in reverse micelles has been proposed [6], one which brings to self-replication of the micelles themselves. The principle is the following: the reverse micelle hosts a reaction which yields the very surfactant which builds the micelle. The so-produced fresh surfactant accumulates at the micellar interface; however, the micelle cannot grow in size, since H_2O is limiting. Actually, since w_0 decreases, the thermodynamic constraints impose formation of a

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