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The observation that *o*-substituted moclobemide derivatives with the exception of the salicylamide derivatives have

reduced potency as MAO-A inhibitors [8] suggested that the most relevant feature of

the amide bond in moclobemide might be a planar transoid geometry. An analogous

observation has been made with dopaminergic benzamides and led in this series to the successful replacement of the benza-

mide by a 2-phenylpyrrole substructure

[9]. Accordingly we synthesized the 2phenylpyrrole derivative 1 (Scheme 1)

which contained a minimal set of structur-

al features thought to be necessary for

MAO inhibitors, and the compound show-

ed in vitro MAO-A inhibition comparable

to moclobemide. We tried to improve on

this and chose as our strategy a further

tuted pyrrolo[1,2-a]pyrazines 2, 3, and 4.

The synthesis (Scheme 2) utilized Paal-

Knorr methodology for the construction

of the 2-phenylpyrrole intermediate 5, which was closed in analogy to known

procedures [10] to the pyrrolo [1,2-a] pyra-

zines 2, 3, and 4. Within this set of com-

pounds the 6-phenyl-3,4-dihydropyrro-

lo[1,2-a]pyrazine 3 displayed the highest

affinity for MAO-A (Table 1).

Our first targets were 6-phenyl substi-

rigidification of the side chain.

2. Results and Discussion

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Design and Synthesis of Novel and Potent Monoamine Oxidase Inhibitors

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Abstract. Reversible and selective monoamine oxidase-A inhibitors (RIMA's) like moclobemide (Aurorix®) have rehabilitated the use of MAO inhibitors as drugs of choice in depression. Starting from the structure of moclobemide, we tried to identify novel types of MAO inhibitors by bioisosteric replacement of the amide group. 2-Aminomethyl-5-phenylpyrroles retained some *in vitro* activity and served as a starting point for the construction of restricted rotation analogues. 3,4-Dihydro-6-phenylpyrrolo[1,2-a]pyrazines were the most interesting members of a family of 6-, 7-, and 8phenyl-substituted pyrrolo[1,2-a]pyrazines and were subsequently optimized. A 'lipophilic linker' between phenyl and pyrrole ring proved exceedingly useful to improve affinity and led to the benzo [g] pyrazino [1,2-a] indolering system. Synthetic procedures starting from substituted 1-tetralones allowed the synthesis of substituted derivatives of this ring system. Once the optimal substitution pattern had been identified, facile synthesis of derivatives was achieved from aromatic triflates by Stille or Suzuki coupling. In this series selective and reversible monoamine oxidase-A inhibitors as well as mixed MAO-A and B inhibitors were identified. Affinity of this compounds for MAO was in the nanomolar or even sub-nanomolar range (for monoamine oxidase-A). In conclusion, benzo[g]pyrazino[1,2-a] indoles have been identified as a new class of reversible and highly potent monoamine oxidase inhibitors.

1. Introduction

Early in the 1950's it was recognized that iproniazide which was then used as tuberculostatic is also an effective mood elevator [1]. Its antidepressant effect was subsequently attributed to the irreversible inhibition of monoamine oxidase (MAO, EC 1.4.3.4) [2]. Clinical use of iproniazide and other irreversible MAO inhibitors as antidepressants was, however, hampered by the innate toxicity of the hydrazides and rare but sometimes fatal hypertensive crisis following ingestion of tyraminerich food. Tyramine is an indirect sympathomimetic and normally metabolized by MAO [3]. Progress halted until 1968 when it was shown that MAO consists of two isozymes, denoted MAO-A and MAO-B [4], and that inhibition of MAO-A suffices to exert an antidepressant effect in depressive patients [5]. Since tyramine is a substrate for both isoforms of MAO, reversible and selective MAO-A inhibitors (RIMA's) were expected to have a much better safety margin than the old irreversible inhibitors. The concept was successfully realized with moclobemide (*Aurorix®*, *Fig. 1*) [6].

This success prompted our continuing interest in new reversible MAO inhibitors with even higher potency and somewhat longer duration of action. Since modifications in the aromatic part of moclobemide's structure had been explored already [7], our focus was on rigidifying the side chain and replacement of the amide group by a suitable heterocycle.

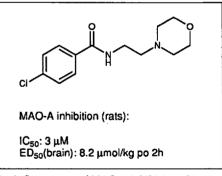
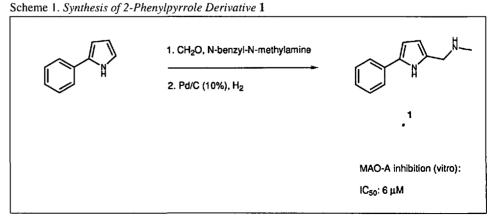
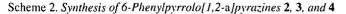
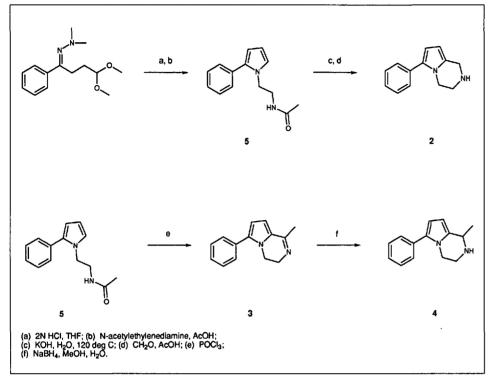


Fig. 1. Structure and MAO-A inhibition of Aurorix® (moclobemide)



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Scheme 3. Synthesis of the Regioisomeric Pyrrolo[1,2-a]pyrazines 6 and 7

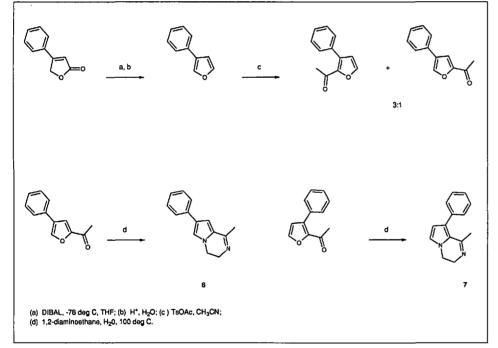


Table 1. Potency of Pyrrolo[1,2-a]pyrazine-Type MAO Inhibitors 2-3, 6, and 7

No.	Preparation	<i>IC</i> ₅₀ МАО-А ^а) [пм]	<i>IC</i> ₅₀ МАО-В ^а) [пм]
2	[14]	1000	n.d.
3	[14]	300	n.d.
4	[14]	9000	n.d.
6	[14]	95	> 1000
7	^b)	inact	inact

a) MAO inhibition *in vitro* and *ex vivo* was assayed by standard methods [19].
 b) *cf. Exper. Part.*

In studying the effect of the phenyl ring on the potency of 3,4-dihydropyrro-lo[1,2-a]pyrazines as MAO inhibitors, the regioisomeric phenylpyrrolo[1,2-a]pyrazines as well as derivatives of **3** with substituents on the phenyl ring were synthesized.

Since 3,4-dihydropyrrolo[1,2-*a*]pyrazines can be made from 2-acetylfurans by simply heating with 1,2-diaminoethane and water [11], the regioisomeric pyrrolo[1,2-*a*]pyrazines **6** and **7** (*Scheme 3*) were synthesized from 3-phenylfuran as a common intermediate which in turn was made by DIBAL reduction followed by acidic workup from 4-phenyl-2(5*H*)furanone. *Friedel-Crafts* acylation of 3phenylfuran results preferentially in acylation in the 2-position. With acetyl *p*-tolylsulfonate as mild acylating agent, enough 5-acetyl-3-phenylfuran was obtained to proceed with the synthesis towards **6**.

Adapting a known synthesis of 2arylpyrroles [12] (*Scheme 4*) we studied the effect of phenyl ring substituents on the potency of 6-phenyl-3,4-dihydropyrrolo[1,2-*a*]pyrazines (*e.g.* 8–11) as MAO-A inhibitors.

The 8-phenyl-substituted derivative 7 was inactive while the 7-phenyl-substituted derivative 6 was more potent as MAO-A inhibitor than the 6-phenyl derivative 3 (Table 1). The latter derivative (3) showed a significant increase in affinity with appropiate substitution (Table 2). The relative potency displayed by 3 compared to 8-11 led us to believe that electron-donating and lipophilic substituents, preferably in the *p*-position, might lead to a further increase in potency [13]. As exemplified by 12 and 13 this was the case; however, these bigger substituents in p-position led also to a loss of selectivity vs. MAO-B. This increase in affinity upon substitution with electron-donating groups might be due to transfer of electron density onto the imine nitrogen rendering it more basic. Consequently the effect of electron-donating substituents in the o-position on affinity and selectivity was explored. The dihedral angle between phenyl and pyrrolo[1,2-a]pyrazine ring will be distorted by o-substitution. This complicating factor may be overcome by formally incorporating the substituent into a ring connecting the o-position of the phenyl with the pyrrole ring. From a first set of tetracycles 14-16, it was the benzo[g]pyrazino[1,2a]indole 14 with the 'lipophilic linker' between phenyl and pyrrole ring that emerged as the most promising lead (Fig. 2). The cyclic ether 15 was less potent than expected from its electron-donating properties, and larger dihedral angles (e.g. 16)

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led to a loss in potency compared to the parent structure **3**.

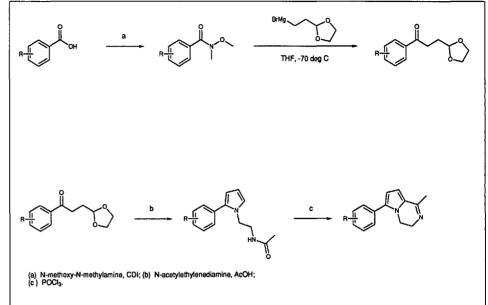
In order to also investigate the effect of substituents at C(3) of the benzo[g]pyrazino[1,2-a]indoles on the potency of these compounds, the phenol 17 and the triflate 18 were synthesized as common precursors to facilitate the introduction of substituents (Scheme 5). 6-Methoxytetralone was heated with but-3-en-2-ol under acidic conditions giving in a Claisen rearrangement of the initially formed enol ether the corresponding but-2-enyl derivative. The latter was ozonized, deprotected to a 1,4-keto-aldehyde which yielded, after a Paal-Knorr cyclization with Nacetylethylenediamine, the intermediate 19. Purification of the free phenol 17 proved quite difficult in the later steps of the sequence. To circumvent this, we cleaved the methyl ether with boron tribromide and reprotected as the p-nitro benzyl carbonate 20. Ring closure to the corresponding benzo[g]pyrazino[1,2alindole was then achieved with phosphorus oxychloride under standard conditions. The phenol 17 crystallized from a methylene chloride solution of its precursor upon treatment with propylamine. N-Phenyltriflimide was then used as triflate source for the synthesis of 18 to avoid triflation on nitrogen and rearrangement of the imine to an enamine.

The phenol 17 served as precursor for phenol ethers (e.g. 21) while the triflate 18 allowed the facile synthesis of phenyl derivatives like 22 via Suzuki coupling, cycloalkyl derivatives such as 23 and 24 via Stille coupling, and amides like 25 via carbonylative coupling (Scheme 6).

The benzo[g]pyrazino[1,2-a]indoles proved to be potent and reversible MAO inhibitors (*Table 3*). Most of them displayed remarkable selectivity for MAO-A and had, after p. o. administration in rats, a duration of action comparable or longer than moclobemide.

In conclusion, we have identified new potent and reversible MAO inhibitors starting with the structure of moclobernide. The design process started with bioisosteric replacement of the amide function by a pyrrole. From that point onwards classical methods of medicinal chemistry like reducing the conformational freedom of the flexible side chain and exploration of substituent effects led us on to benzo[g]pyrazino[1,2-a]indoles as novel, potent, and reversible inhibitors of monoamine oxidase.

The skillful assistance of B. Frei, P. Vogel, P. Oberli, R. Mossière, and M. Häss is gratefully acknowledged. The authors thank also Drs. W. Arnold, St. Müller, W. Vetter, and Mr.W. Meister for spectroscopic determinations and analysis.



Scheme 5. Synthesis of the Intermediates 17 and 18

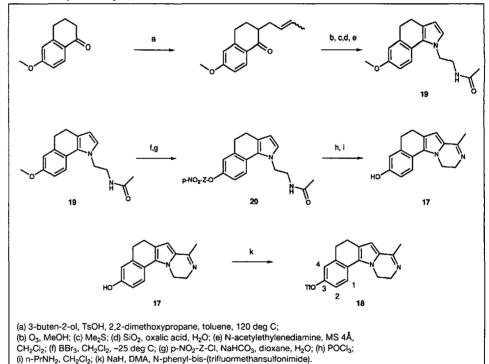


 Table 2. Effects of Substituents on the Phenyl Ring on the Potency of Pyrrolo[1,2-a]pyrazine-Type

 MAO Inhibitors 3 and 8–13

No.	R	Preparation	<i>IC</i> ₅₀ МАО-А ^а) [пм]	<i>IC</i> ₅₀ МАО-В ^а) [пм]		
3	H	[14]	300	n.d.		
8	4-OCH ₃	[14]	50	> 1000		
9	4-C1	[14]	350	10000		
0	4-CH3	[14]	100	1000		
1	3,4-Cl ₂	[14]	> 1000	> 1000		
2	4-(bicyclo[2.2.1]hept-2-yloxy)	[14]	16	3		
3	4-cyclopentyloxy	[14]	10	<1		

a) MAO inhibition in vitro and ex vivo was assayed by standard methods [19].

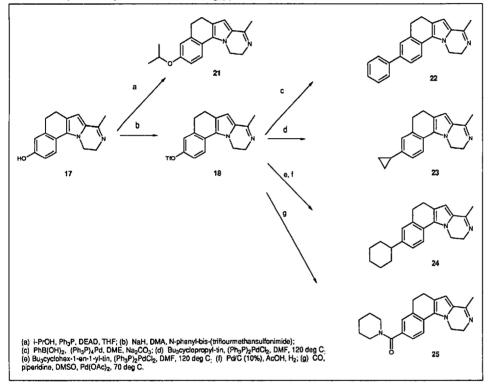
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Table 3. Benzo[g]pyrazino[1,2-a]indole-Type MAO Inhibitors 14, 17, 18, 21-24

No.	Preparation	<i>IC</i> ₅₀ МАО-А ^а) [пм]	<i>IC</i> ₅₀ МАО-В ^а) [пм]	ED ₅₀ brain MAO-A ^a) [μmol/kg p.o.]	Duration of action [30 µmol/kg <i>p.o.</i>]
14	[14]	30	> 1000	> 100	n.d.
17	[14]	1000	> 1000	-	n.d.
18	[14]	160	200	100	n.d.
21	[14]	0.4	14	10	≤ 16 h
22	[14]	29	> 100	6	≤ 16 h
23	[14]	1	> 1000	8	≤ 16 h
24	[14]	1.5	160	10	≤ 16 h

^a) MAO inhibition *in vitro* and *ex vivo* was assayed by standard methods [19]. *Ex vivo* tests were in male albino Fü-SPF rats.

Scheme 6. Synthesis of Substituted Benzo[g]pyrazino[1,2-a]indoles



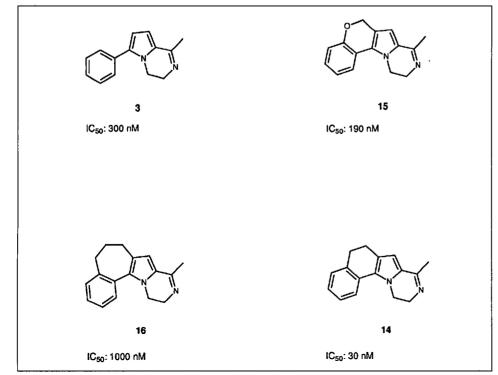


Fig. 2. Structure and in vitro MAO-A inhibition of 14-16

3. Experimental

General. All reactions were performed under Ar. Drying of org. solns. was with MgSO4, evaporation in a rotary evaporator at 40° in vacuo as appropriate. For chromatography, Merck silica gel 60 (size 70-230 mesh) was used. Thin-layer chromatography (TLC) was run on Merck silica gel 60 F-254 plates in CH2Cl2/CH3OH/aq. NH3 90:10:1. Starting materials were high-grade commercial products unless stated otherwise. Melting points (m.p.) are uncorrected. ¹H-NMR Spectra were recorded on a Bruker-AC250 instrument in DMSO (unless noted otherwise). Chemical shifts (δ) are expressed in ppm relative to internal TMS; coupling constants (J) are in Hz. EI-MS Spectra (EI: 70 eV) were recorded on a MS9 updated with a VG-ZAB console, Finnigan data system SS300, with direct sample introduction.

Methyl (5-phenyl-1H-pyrrol-2-ylmethyl)amine (1). To a soln. of N-benzyl-N-methylamine (6.9 ml, 0.054 mol) in EtOH (100 ml) was added aq. formaldehyde (37%; 4.1 ml, 0.053 mol). After 30 min of stirring at r.t. 2-phenylpyrrole [12] (5 g, 0.035 mol) was added and the soln. refluxed for 18 h. Evaporation of the solvent and chromatography (hexane/AcOEt 75:25) of the residue afforded crude benzyl(methyl)(5-phenyl-1H-pyrrol-2-ylmethyl)amine (5.1 g, 53%) as reddish oil. This was dissolved in EtOH (250 ml) and hydrogenated with Pd (10% on charcoal) as catalyst at normal pressure (10 h). TLC showed complete conversion to products. The solvent was evaporated and the residue purified by chromatography (CH₂Cl₂/CH₃OH 90:10) to afford crude 1 (1.6 g, 47%) which was characterized as its colorless fumarate salt (1:1 from EtOH): m.p. 154-156°. ¹H-NMR: 12.49 (br., 1 H); 11.5-10.5 (br., 3H); 7.66('d', J=7.5, 2H); 7.34('t', J=7.5, 2H); 7.34('t',2 H); 7.15 ('t', J = 7.5, 1 H); 6.55 (s, 2 H, fumaric acid); 6.49 ('t', J = 3, 1 H); 6.21 ('t', J = 3, 1 H); 4.07 (s, 2 H); 2.50 (s, 3 H). EI-MS: 186 (35, M⁺), 156 (100).

1-Methyl-8-phenyl-3,4-dihydropyrrolo[1,2a Jpyrazine (7). A soln. of 3-phenylfuran [15] (4.3 g, 0.03 mol) and acetyl p-tolylsulfonate [16] (8.6 g, 0.045 mol) in CH₃CN (80 ml) was stirred for 72 h. Et₂O (150 ml) was added, and acidic byproducts were removed by washing with 10% NaHCO₃ soln. (150 ml). The ethereal soln. was dried and evaporated. Chromatography (hexane/ CH₂Cl₂ 50:50) of the residue afforded crude 1-(3-phenylfuran-2-yl)ethanone (2.4 g, 43%) and the regioisomeric 1-(4-phenylfuran-2-yl)ethanone (0.7 g, 12%) as reddish oils. A mixture of 1-(3phenylfuran-2-yl)ethanone (1.0 g, 0.005 mol), ethylenediamine (1.1 ml, 0.016 mol), and H₂O was then refluxed for 1 h when TLC indicated complete conversion to products. H₂O was added (50 ml), and the mixture was extracted with AcOEt (3 x 50 ml). The org. layers were combined, dried, and evaporated. Chromatography of the residue (0.8 g, CH₂Cl₂/CH₃OH 95:5) afforded 7 (0.6 g, 52%) as a brownish oil. ¹H-NMR $(CDCl_3)$: 7.35 (m, 5 H); 6.77 (d, J = 2.5, 1 H); 6.21 (d, J = 2.5, 1 H); 3.94 (t, J = 5.8, 2 H); 3.83 (t, J)= 5.8, 2 H); 1.98 (s, 3H). EI-MS: 210 (100, M^+), 182 (24), 167 (22).

9-Methyl-6,7,11,12-tetrahydro-5H-benzo-[6',7']cyclohepia[1',2':4,5]pyrrolo[1,2-a]pyrazine (15). A soln. of 6,7,8,9-tetrahydro-5H-benzocycloheptene dimethylhydrazine [17] (34 g, 0.17 mol) and N,N,N',N'-tetramethylethylenediamine (30 ml, 0.20 mol) in THF (400 ml) was cooled to -70°. This temp, was maintained during the dropwise addition of BuLi (106 ml, 1.6м in hexane). After complete addition the soln. was allowed to warm to -30°, and bromoacetaldehyde dimethyl acetal (23 ml, 0.20 mol) was added. After 120 min of stirring at -30° and overnight at r.t. H₂O (500 ml) was added. The mixture was extracted with AcOEt (3 x 300 ml), the org. layers were combined and dried. Evaporation of the solvent and chromatography (hexane/AcOEt 75:25) afforded 37 g of crude (RS)-N-{6-(2-dimethoxyethyl)-6,7,8,9-tetrahydro-5Hbenzo cyclohept - 5 - ylidene J - N', N' - dimethylhydra zine (60%) as yellowish oil. This was then dissolved in a mixture of THF (2000 ml) and H₂O (500 ml). To the soln, were added sodium acetate (30 g, 0.37 mol) and sodium metaperiodate (82 g, 0.37 mol). The pH was adjusted to 5 with AcOH, and the mixture was stirred for 24 h at 50°. After addition of H₂O (3000 ml) and extraction with $CH_2Cl_2(1 \times 3000 \text{ ml}, 2 \times 1000 \text{ ml})$ the org. layers were combined and dried. Evaporation of the solvent and chromatography of the residue (50 g) afforded crude (RS)-6-(2-dimethoxyethyl)-6,7,8,9-tetrahydrobenzocyclohepten-5-one (8.2 g, 20%) as a reddish oil. ¹H-NMR (CDCl₃): 7.7 (d, J = 8, 1 H); 7.25-7.05 (m, 3 H); 5.41 (dd, J =2.2, J = 7.0, 1 H; 3.53 (s, 3 H); 3.49 (s, 3 H); 3.1(*m*, 1 H); 2.85 (*m*, 2 H); 2.6 (*m*, 1 H); 2.4 (*m*, 2 H); 1.9 (m, 2 H); 1.6 (m, 1 H). EI-MS: 217 (8, [M-OCH₃)⁺], 89 (54), 75 (100).

A homogenized mixture of oxalic acid (2.0 g), H₂O (18 ml), and silica gel (180 g, Merck 60, 70-230 mesh) in CH₂Cl₂ was filled into a chromatography column. (RS)-6-(2-Dimethoxyethyl)-6,7,8,9-tetrahydrobenzocyclohepten-5-one(8.2g) was deprotected by chromatography (CH₂Cl₂) on this column. The eluate was evaporated and afforded crude (RS)-(5-oxo-6,7,8,9-tetrahydro-5Hbenzocyclohepten-6-yl)acetaldehyde (6.2 g). To a soln. of N-acetylethylenediamine (3.3 g, 0.032 mol) in CH₂Cl₂ (50 ml) were added molecular sieves (50 g, 4 Å) and (RS)-(5-oxo-6,7,8,9-tetrahydro-5H-benzocyclohepten-6-yl)acetaldehyde (6.2 g, 0.03 mol). The suspension was refluxed for 16 h. The molecular sieves were removed by filtration over Celite®, and the filtrate was evaporated. The residue was purified by crystallization (hexane/AcOEt 2:1) and afforded N-[2-(1,4,5,6-tetrahydrobenzo[6,7]cyclohepta[1,2-b]pyrrol-1-yl)ethyl]acetamide(4.0g,45%) as a colorless solid. M.p. 122-123°. ¹H-NMR $(CDCl_3)$; 7.23 (m, 4 H); 6.67 (d, J = 2.5, 1 H); 6.12 $(d, J = 2.5, 1 \text{ H}); 5.23 \text{ (br., 1 H)}; 4.20 (t, J = 5.8, 1 \text{ H}); 4.20 \text{ (t, J = 5.8, 1 \text{ H})}; 5.23 \text{ (br., 1 H)}; 5.23 \text{$ 2 H); 3.36(q, J = 5.8, 2 H); 2.53(t, J = 6.7, 2 H); 2.39(t, J = 7.4, 2 H); 2.18('quint.', J = 7, 2 H). EI-MS: 268 (100, M⁺), 209 (37), 208 (36), 196 (65), 184 (23), 183 (52), 182 (47), 180 (25), 168 (54), 167 (32), 86 (36), 44 (27), 43 (25).

A soln. of N-[2-(1,4,5,6-tetrahydrobenzo[6,7]cyclohepta[1,2-b]pyrrol-1-yl)ethyl]acetamide (4.0 g, 0.015 mol) in phosphorus oxychloride (20 ml) was stirred for 30 min at r.t. TLC Analysis indicated complete conversion to products. The mixture was hydrolyzed with ice water (1500 g), made alkaline with conc. NaOH soln. (120 ml, 28%), and extracted with CH₂Cl₂(3 x 200 ml). The org. layers were combined and dried. Evaporation afforded crude **15** (3.8 g, quant.) which was characterized as its colorless fumarate salt (1:1.5 from EtOH): m.p. $177-180^{\circ}$. ¹H-NMR: 13-10 (br., 3 H); 7.38 (m, 4 H); 6.93 (s, 1 H); 6.56 (s, 3 H); 4.14 (t, J = 6.4, 2 H); 3.80 (t, J = 6.4, 2 H); 2.51 (t, J = 5.6, 2 H); 2.40 (m, 5 H); 2.11 ('quint.', J = 6, 2 H). EI-MS: 250 (100, M⁺), 249 (60), 208 (22), 98 (24).

8-Methyl-10,11-dihydro-6H-[1]benzopyrano[3',4':4,5]pyrrolo[1,2-a]pyrazine(16). A soln. of 2,3-dihydro-3-(prop-2-enyl)-4H-1-benzopyran-4-one [18] (3.5 g, 0.018 mol) in CH₃OH (100 ml) was cooled to -70° and ozonized until the vellow soln. turned bluish (30 min, ca. 1.5 g of O_3/h). The soln. was purged with Ar. After addition of dimethylsulfide (2 ml) the soln. was allowed to reach r.t. overnight and the solvent evaporated. The residue was dissolved in CH₂Cl₂ (35 ml). To the soln. molecular sieves (40 g, 4 Å) and N-acetylethylenediamine (2.1 g, 0.020 mol) were added, and the soln, was refluxed for 2 d. The molecular sieves were removed by filtration over Celite®, and the filtrate was evaporated. The residue was purified by chromatography (AcOEt) and afforded N-[2-(1,4-dihydro[1]benzopyrano-[4,3-a]pyrrol-1-yl)ethyl]acetamide (1.8 g, 39%) as a colorless solid. ¹H-NMR (CDCl₃): 7.37 (d, J = 8.2, 1 H; 7.04 ('t', J = 8, 1 H); 6.97 (m, 2 H); 6.62 (d, J = 2.7, 1 H); 5.99 (d, J = 2.7, 1 H); 5.52(br., 1 H); 5.17 (s, 2 H); 4.33 (t, J = 5.7, 2 H); 3.56('q', J = 5.7, 2 H); 1.85 (s, 3 H). EI-MS: 256 (63, 63)M⁺), 171 (35), 170 (100), 86 (39), 44 (34), 43 (50).

A soln. of N-[2-(1,4-dihydro[1]benzopyrano[4,3-a]pyrrol-1-yl)ethyl]acetamide (1.8 g, 7.0 mmol) in phosphorus oxychloride (10 ml) was stirred for 2 h at r.t. TLC Analysis indicated complete conversion to products. The mixture was hydrolyzed with ice water (700 g), made alkaline with conc. NaOH soln. (65 ml, 28%), and extracted with CH₂Cl₂ (3 x 100 ml). The org. layers were combined and dried. Evanoration afforded crude 16 (1.6 g, 96%) which was characterized as its vellowish fumarate salt (1:1 from EtOH): m.p. 191-194°. ¹H-NMR: 11-9 (br., 2 H); 7.6 (d, J = 8, 1 H); 7.2 (t, J = 8, 1 H); 7.02 (m, 2H); 6.66(s, 1H); 6.59(s, 2H); 5.16(s, 2H); 4.30 (t, J = 6, 2 H); 3.8 (t, J = 6, 2 H); 2.29 (s, 3 H). EI-MS: 238 (88, M⁺), 237 (100).

(8-Methyl-5,6,10,11-tetrahydrobenzo[g]pyrazino[1,2-a]indol-3-yl)(piperidin-1-yl)methanone (25). A mixture of trifluoromethanesulfonic acid 5,6,10,11-tetrahydro-8-methylbenzo[g]pyrazino[1,2-a]indol-3-yl ester [13] (1.0g, 2.6 mmol), palladium(11) acetate (30 mg, 5 mol %), 1,3bis(diphenylphosphino)propane (59 mg, 5 mol %), piperidine (5.5 ml), and DMSO (10 ml) in a 50-ml reaction vessel was pressurized with 10 bar CO and stirred for 17 h at 70°. TLC Analysis indicated complete conversion to products. The solvent was evaporated, the residue dissolved in AcOEt (100 ml) and extracted with 1N HCI(2 x 10 ml). The H₂O layers were combined, made alkaline with Na₂CO₃ and extracted with AcOEt (5 x 50 ml). The org. layers were combined and dried, and the solvent was evaporated. Chromatography of the residue (AcOEt/EtOH 2:1) afforded crude 25 (0.38 g, 42%) which was characterized as its fumarate salt (1:0.5 from EtOH/ AcOEt): m.p. 177–180°. ¹H-NMR (CDCl₃): 7.37 (*m*, 3 H); 6.86 (*s*, 1 H); 6.75 (*s*, 1 H); 6.5–5.5 (br., 2 H); 4.41 (t, J = 7, 2 H); 4.05 (t, J = 7, 2 H); 3.7

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(br., 2 H), 3.4 (br., 2 H); 2.95 (*t*, *J* = 7, 2 H); 2.70 (*t*, *J* = 7, 2 H); 2.54 (*s*, 3 H); 1.69 (br., 6 H). EI-MS: 347 (100, *M*⁺), 346 (31), 263 (100), 235 (27), 45 (24).

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